

Prime-A-Jet Installation Instructions

STEP 1 – Drill Location

- If you have transom cover make sure to drill behind the cover, otherwise drill 2 inches back from the bowl gasket
- Drill only in the top of the bowl
- DO NOT drill into the suction housing or ride plate
- Drill a hole in the top side of the bowl using a 7/16" drill bit



STEP 2 – Tap Hole

- Tap the drilled hole to 1/4" NPT



STEP 3 – Install Valve

- Thread in the Prime-A-Jet valve using a 5/8" wrench
- Torque to approximately 10 ft-lbs
- Apply thread sealant or Teflon paste to threads before installation



OPERATION NOTES

- Pump will self-prime in 20–30 seconds after launch
- A small stream from the valve at idle is normal and confirms proper operation
- Flow should stop around 1200–1500 RPM once fully primed

If you have questions give us a call!